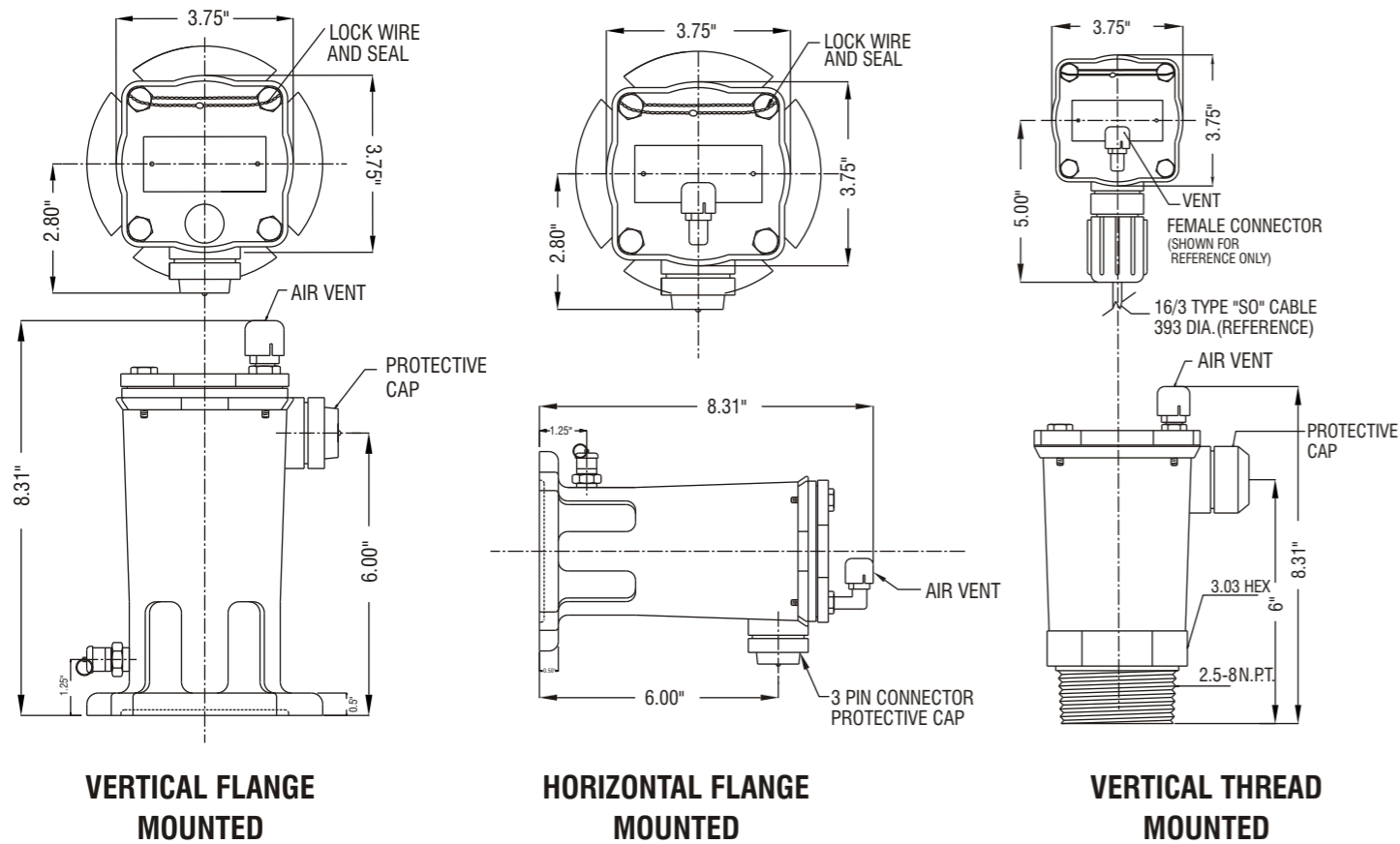
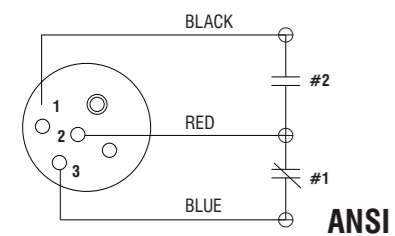
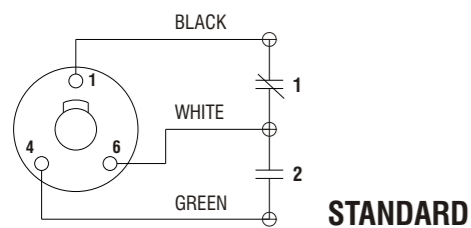


RAPID PRESSURE RISE RELAY

Model 950 & 960 Series



SWITCH CONNECTION TYPES



Sl.	APPLICATION	MOUNTING	MOUNTING POSITION	SWITCH TYPE	MODEL NO.
1.	Oil	Flange	Vertical	ANSI	950101
2.	Oil	Flange	Vertical	Standard	950102
3.	Oil	Flange	Horizontal	ANSI	950201
4.	Oil	Flange	Horizontal	Standard	950202
5.	Oil	Threaded	Vertical	ANSI	950301
6.	Oil	Threaded	Vertical	Standard	950302
7.	Gas	Flange	Vertical	ANSI	960101
8.	Gas	Flange	Vertical	Standard	960102
9.	Gas	Flange	Horizontal	ANSI	960201
10.	Gas	Flange	Horizontal	Standard	960202
11.	Gas	Threaded	Vertical	ANSI	960301
12.	Gas	Threaded	Vertical	Standard	960302

Due to our policy of continuous product improvement, dimensions and designs are subject to change.



FLANGE MOUNTING



THREAD MOUNTING

FEATURES

- Fast and accurate response with consistent operation in response to sudden increase in pressure.
- Consistent performance over wide temperature variations due to use of fine bi-metal. (Standard Relay operates from -40° to 180°F.)
- Shock and vibration resistant.
- Flange mounted or thread mounting makes installation easy.
- Very fast response time type models also available.



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CA950R0



Why RPRR on Transformers?

An arcing causes gas to be generated, which in turn starts to build up pressure inside a transformer. Other protection systems like PRD would allow the arcing to increase pressure till the operating pressure of the PRD is reached. This extended period of arcing would have caused some deterioration in the insulation properties of oil and insulation paper.

The VIAT Rapid Pressure Rise Relay (RPRR) gives dynamic protection to oil filled power transformer because it initiates action when the pressure is rising and before it has reached the point where the PRD operates. So the duration of arcing is reducing significantly due to the super fast response of the RPRR. In fact, the RPRR can also be read as Rapid Pressure Response Relay.

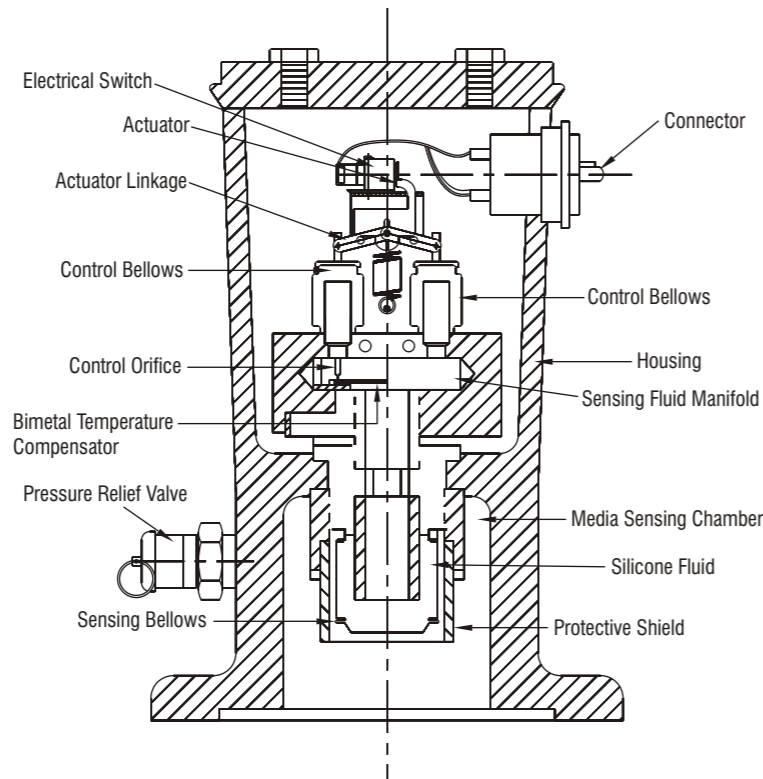
The VIAT Rapid Pressure Rise Relay, when mounted on the transformer, minimizes the possibility of such occurrences by detecting rates of pressure increase in excess of the safe limits established by the transformer manufacturer.

How It Works ?

The RPRR operates on the principle of a differential relay, where one bellow responds faster than the other thus causing a differential deflection to the actuator that operates the switch.

In a transformer sudden changes in pressure cause the sensing bellow to compress. A little study of adjoining figure would show that the sensing bellow and the control bellows all form a part of a sealed hydraulic system which is filled with silicon oil. One of the control bellows (one on the right of adjoining figure) has unconstrained flow of oil that is rushing from the sensing bellow. In the other bellow the oil has to flow through an orifice and thus the left bellow takes longer time to expand. This causes a disbalance in the actuator and leads to the operation of the switch at unsafe rates of pressure rise. In a few seconds both control bellows will attain equilibrium and the electrical switch inside the relay will automatically reset itself.

A fine bimetallic strip with precision screw adjustments is fitted on the orifice. The function of this bimetal is to increase the orifice opening as the temperature drops and reduces the orifice when temperature goes up. This enables the RPRR to function and give consistent results over a wide temperature range. All adjustments are factory set.



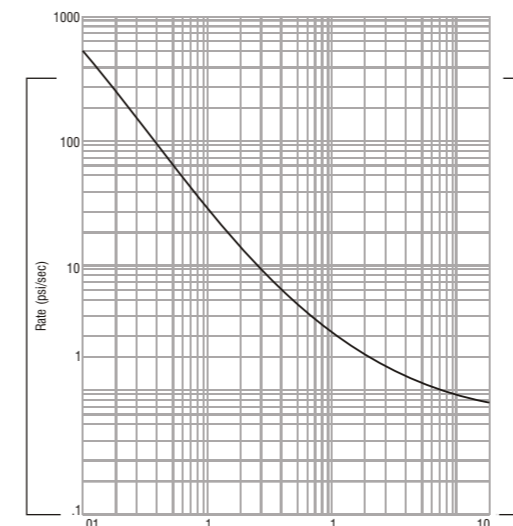
How to get the best out of RPRR ?

A RPRR can be mounted in air (Model 960), under oil (Model 950) and can be mounted both vertically and horizontally. The choice is made by the transformer designer of what to use, how to mount depending on the design, application and availability of space on the transformer. A third type is the screw type which is always mounted vertically.

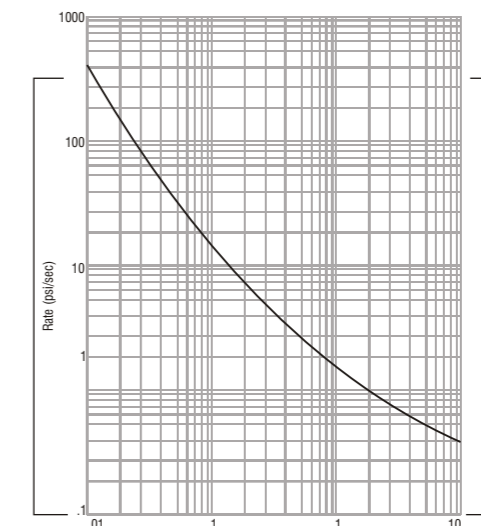
A bleed valve is supplied with the Type 950 RPRR. This bleed valve allows the air to be released so that the oil reaches the sensing bellows after the RPRR is securely mounted on the transformer. A few teaspoons of oil should be allowed to flow out of the bleed valve before letting the bleed valve to reset with a plop. This will ensure that all air is released from around the bellow and the bellow is in contact with only the insulation liquid. For 960 series (mounted on gas space) this procedure is not necessary. Care has to be taken that the electrical connector always points downwards for all horizontal mounting relays. The vent cap should always point upwards (skywards) irrespective of RPRR being vertical, horizontal or threaded.

An Electronic Seal in Relay with reset push button is available separately to latch the signal from the RPRR.

RAPID PRESSURE RISE RELAY RESPONSE CURVES



950 Series Response Limits



960 Series Response Limits

Reliable Performance

- Units are calibrated to trip during extreme pressure situation.
- Actuation does not occur under normal pressure variations caused by temperature change, vibration, mechanical shock, or pump surges.
- Can be subjected to full vacuum or 20 psi positive pressure without damage.

Consistency You Can Depend On

- Standard operation from -40 to 180°F (-40 to 82°C).
- Special units available for operation upto 120°C.

Multiple Mounting Options

- The 950/960 can be mounted either horizontally or vertically, as the situation requires.
- Both flange mount and thread mount options

Operational Confidence

- Factory test fixtures are calibrated daily.
- Units are serialised and calibration records maintained.

Technical Specifications

Materials	Bellows Protective Shield	Brass
	Bleed Valve	Stainless Steel Grade 304
	Finish	Polyester Powder Coat
	Control Bellows	Phosphor Bronze
	Fluid Manifold	Brass
	Hardware	Stainless Steel Grade 304
	Housing & Cover	Die-Cast Aluminium
	Hydraulic Fluid	Silicone Oil
	O-Ring Seal	Fluorocarbon Rubber (Viton)
	Sensing Bellows	Brass
Vent	Brass & Copper	
Mounting	Flange Mount	Four one-half inch diameter bolt slots equally spaced on a 4-inch bolt circle
	Thread Mount	2½ - 8 NPT tapered pipe male thread with 3 inch hex wrench flat
Technical Specifications	Standard Operating Temp.	-40 to 180°F (-40 to 82°C)
	Switch Ratings	15 Amp @ 125, 250 480 VAC 0.5 Amp @ 125 VDC (Non-inductive) 0.25 Amp @ 250 VDC (Non-inductive)
	Connector Options	VIAT Circular 3 pin ANSI VIAT Circular pin STANDARD Flying Leads Terminal Box
	Housing	External chamber is vented to maintain atmospheric pressure
	Resistance to Vibration	Switch operation not affected when subjected to 50/60 Hz, or whole multiples thereof. NOTE : Vibration amplitude of installed relay should be minimized. The natural frequency of the mounted relay must not be 50/60 Hz, or whole multiples thereof.
Maximum Rated Pressure (Sensing Bellows)	-14.7 to 20 PSIG	